

Work Order ID 58604



Page 1

May 12, 2010 10:29:15 AM

Item ID: D412-698-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Handle

Start Date: 12/05/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-5-12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-013CHG001

[Signature] CL 10/05/12

8/10/05/13

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-5-13 *[Signature]*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/05/13

[Signature]

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-698-013 □ Location: 1D

Rev A

10-5-13

6029

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/17

BS 10-5-17

6

W/O:			WORK ORDER CHANGES					
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Picklist Print

May 12, 2010 10:29:19 AM

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Work Order ID: 58604

Parent Item: D412-698-013

Parent Item Name: Door Handle

Comments: IPP Rev: C Removed Manufacturing 05-11-06 JLM
IPP Rev: D change to rev D ECN 1104 08-01-28 DD

Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN960JD416L Washer		Purchased	No				Each	465.0000	8		10-5-13 SD	

Location

ST346
110153

Loc Qty

465
465
Each

Loc Code

30.0000

D3203-1
Handle

Manufactured No

Location

ST240
56366

Loc Qty

30
30
Each

Loc Code

19.0000

D3220-041
Doubler Assembly

Manufactured No

Location

ST177
55031
56293

Loc Qty

19
5
14
Each

Loc Code

20.0000

D3220-042
Doubler Assembly

Manufactured No

Location

ST177
48565C
56294

Loc Qty

20
6
14

Loc Code

6

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3220-3		Manufactured	No				Each	21.0000	2			
											10-5-13	SP
46 Doubler												

Location Loc Qty Loc Code

ST180 3
48565 3
ST180a 18
55452 18

6X
6X

MS21042L4 Purchased No


Nut

Each 2,007.000 8



10-5-13

Location Loc Qty Loc Code

ST139 2
111827 2
ST300 2005
113422 80
114523 1917
9063 8

48

MS24694-S98 Purchased No


Screw

Each 106.0000 16



10-5-13

Location Loc Qty Loc Code

ST289 106
113644 106

96

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Shop Packet Print

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6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1 /	HANDLE
		1				D3220-041,	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3 /	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		10				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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Revision: E

Date: 08.05.01

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